TSS/VetEquip, Inc. Project NCO040NPNA-04: Testing the Vented, 2-Liter Induction Chamber Report 156August 2004 Page 1 of 17

Testing the Vented, 2-Liter Induction Chamber

Report 14 October 2004

The final review and approval of this document before its release to the client is the responsibility of the following person at Technical Safety Services. In signing this cover-sheet, he acknowledges the accuracy of the data and activities reported herein:

Martin Burke	date:
Field Engineering Manager	· · · · · · · · · · · · · · · · · · ·

Airflow Performance and Tracer Gas Containment Test Report

1 Title: Testing the Vented, 2-Liter Induction Chamber

2 Site: TSS, Inc.

620 Hearst Avenue Berkeley, CA 94710

3 Contacts: Marie Carretta

VetEquip, Inc.

7070 Commerce Circle Pleasanton, CA 94588

1.925.463.1828

Martin Burke

Engineering Manager

TSS, Inc.

1.800.877.7742

4 Purpose:

The purpose of this report is to document the results of special air flow performance tests conducted by TSS, Inc. upon a VetEquip, Inc. Vented, 2-Liter Induction Chamber (P/N 942102). These tests were designed to collect data so that VetEquip, Inc. personnel could evaluate the basic suitability of the 2-Liter Chamber as a containment device for anesthetic gasses; the 2-Liter Chamber is designed to contain these gasses in a manner that protect the worker.

5 Summary:

- 5.1 Technicians from Technical Safety Services [TSS] performed airflow and tracer gas performance tests on the 2-Liter Chamber on August 8th, 2004.
- 5.2 The basic test results follow:
 - 5.2.1 With a vacuum of -0.23"w.c. measured at the evacuation port/collar, TSS measured an average velocity of 155 feet per minute within the 4.500"x2.375" slot. This corresponds roughly to a requirement of 11.5 cubic feet per minute.
 - 5.2.2 At this setting, the slot competently capture still air along 5 ½" of the sliding lid, and challenge smoke within the chamber is seen to be wholly captured when the lid is opened and closed.
 - 5.2.3 When injecting Sulfur Hexafluoride tracer gas at either ~0.4lpm or ~2lpm in a manner derivative of ASHRAE 110-1995, with the (human) manikin at a simulated, optimal viewing position, there was ~0.02 ppm in the manikin breathing zone. There is no stated acceptance criterion for this tracer result, however any result <0.10ppm is typically very acceptable.

- 5.3 The scope of testing was limited to the following items:
 - 5.3.1 In the manner of TSS SOP 4-6.v2, "Field Testing of Slot Hoods," TSS determined the capture velocity and the effective distance of capture from the 2-Liter Chamber' slot. This established the ventilation rate for the following tests.
 - 5.3.2 With the ventilation rate adjusted per the previous test, TSS injected tracer gas into the 2-Liter Chamber to mimic the performance of an anesthetic vapor. TSS then sampled for tracer leakage in the breathing zone of a human manikin, positioned above the 2-Liter Chamber to simulate an optimum viewing position, about 14" above the 2-Liter Chamber itself. TSS selected two injection rates, 400 ml/min and 2 l/m, and tested the ability of the 2-Liter Chamber to contain the tracer gas under steady-state conditions as well as the effect of opening and closing the lid.
- Test results are discussed in greater detail in section 6 of this report. Cited figures, tables and diagrams are in section 7 of this report. Deviations are cited in Section 8, and Section 9 contains pertinent additional documents used to support the validity of this report.

6 <u>Test Results:</u>

6.1 Capture Velocity versus Vacuum:

6.1.1 Test Method:

In the manner of TSS SOP 4-6, TSS traversed the 2-Liter Chamber in the slot entry plane using a calibrated anemometer while simultaneously adjusting the airflow rate and probing with a neutral-density challenge smoke (titanium tetrachloride, TiCl₄). Once the airflows were adjusted so that the smoke was captured along the length of the lid, and smoke in the chamber was visually captured when the lid was opened & closed, TSS recorded the static pressure at the evacuation port/collar.

TSS chose the slot entry plane and the evacuation port/collar as the data sampling points because they would be easy for any competent technician to replicate.

Since the evacuation port/collar on the 2-Liter chamber does not have any filter or damper components, the essential relationship between capture efficiency and static pressure should not change. TSS performed this test under still air (cross-currents <20fpm) conditions.

6.1.2 Acceptance Criteria:

For acceptance, challenge smoke must be captured along the length of the lid, and smoke in the chamber must be visually captured when the lid is opened & closed.

6.1.3 Test Results:

- 6.1.3.1 The smoke was captured along the length of the lid, and smoke in the chamber was visually captured when the lid was opened & closed when the airflow velocity in the slot entry plane averages 155 feet per minute. This corresponded to a pressure of 0.23"w.c. at the evacuation port/collar.
- 6.1.3.2 In the 4.500"x2.375" slot, the 155 feet per minute velocity corresponds roughly to 11.5 cubic feet per minute. TSS has not applied an A_k correction to this value.
- 6.1.3.3 Diagram 1-4 show the smoke capture properties of the slot, as well as a representative airflow velocity sample point.

6.2 Tracer Gas Performance Tests:

6.2.1 Test Method:

With the 2-Liter Chamber operating normally and providing the flow conditions described in the previous section, and in a manner derivative of ASHRAE 110-1995, TSS injected undiluted, 99.97% Sulfur Hexafluoride tracer gas into 'Chamber, then sampled for leakage in the breathing zone of a second, human manikin, positioned about 14" above the patient.

This level of realism is warranted because of concerns that the representative tracer gas flow rate, 400-2,000 ml/min, might result in leakage from the 'Chamber itself and enter the worker's breathing zone. The flow rates of 400 ml/min and 2,000 ml/min were selected as typical for rats/patients to be treated in the 2-Liter Chamber.

With the tracer gas flowing at 400 ml/min., TSS continuously sampled air from the human manikin-breathing zone for five minutes. TSS used a calibrated Foxboro Miran 1A with an inherent sensitivity (LOD) of <=0.007 ppm for the Sulfur Hexafluoride tracer gas. The form of the data from this instrument was 300 consecutive, logged, 1-second readings stored in an Excel file, available for audit at TSS. Three replicates ('runs') of the five-minute test were performed.

After the five minute runs were completed, the effect of the lid was tested. While logging the leakage concentration, the lid was opened for two minutes, and then closed for two minutes. Three replicates of this test were also conducted, and the peak value is reported.

Once the testing was done for the 400 ml/min flow rate, the three, consecutive, 5-minute 'runs' were repeated for the 2,000 ml/min flow rate. The lid-effect was not tested at 2,000 ml/min.

6.2.2 Acceptance Criteria:

There are no formal criteria applied to this test. As a means of comparison, an exposure of <=0.10 ppm is typically tolerated in other ventilated enclosures.

6.2.3 Test Results:

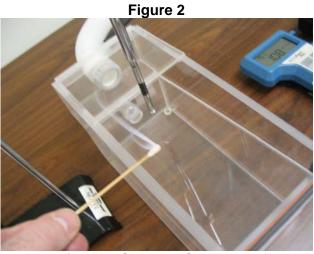
- 6.2.3.1 The 2-Liter Induction Chamber has similar tracer gas performance results at 400 ml/min and 2,000 ml/min. The average leakage to the operator-breathing zone is very low: ~0.02 ppm.
- 6.2.3.2 The lid opening & closing provided a peak concentration of 0.22 ppm with the tracer gas flowing at 400 ml/min into the chamber. While this is higher than the steady-state leakage rate, it is still low and there is no consensus standard for acceptance.
- 6.2.3.3 The data for both grilles is plotted as Figures 6-7.

7 <u>Diagrams and Tables:</u>

Item	Description
Figure 1	Elevation of 2-Liter Chamber Showing Airflow Capture
Figure 2	Plan of 2-Liter Chamber Showing Airflow Capture
Figure 3	2-Liter Chamber Full of TiCl₄ Smoke
Figure 4	2-Liter Chamber Cleared of 'Smoke Without Spillage After Opening
Figure 5	Tracer Gas Test Geometry
Figure 6	SF6 400 ml/min Leakage Plot
Figure 7	SF6 2,000 ml/min Leakage Plot

Figure 1

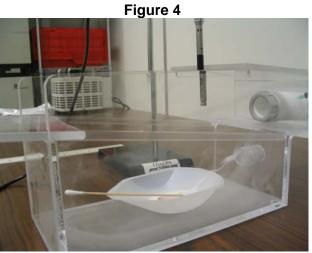
Elevation of 2-Liter Chamber Showing Airflow Capture (note anemometer in slot test-pos.)



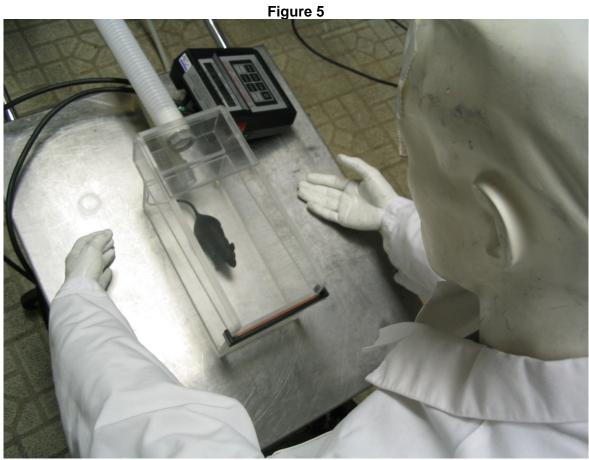
Plan of 2-Liter Chamber Showing Airflow Capture

Figure 3

2-Liter Chamber Full of TiCl4 Smoke

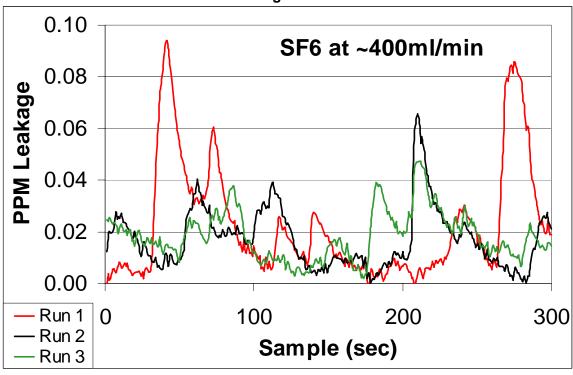


2-Liter Chamber Cleared of 'Smoke Without Spillage After Opening (moments later)

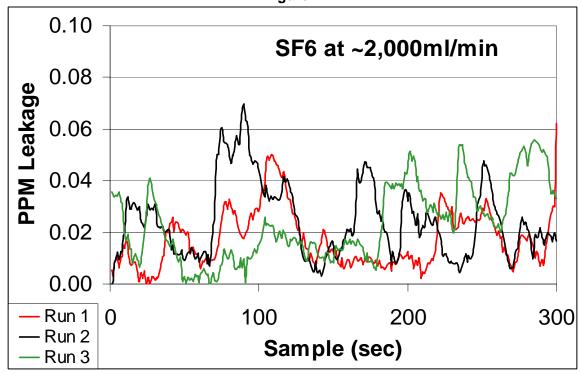


Tracer Gas Test Geometry (~14" viewing distance to top of 'Chamber; Simulated Rodent)









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8 Discrepancies and Alterations:

The following is a list of known discrepancies and alterations made with regard to this project. The changes made after the date of testing were corrections of errors in the recorded field data.

8.1 The only attestable deviation from TSS' normal, field documentation practices was the automatic recording of data to an Excel spreadsheet. TSS anticipates no diminution in the data integrity as a consequence of this change.

9 <u>Pertinent Additional Documentation:</u>

The following pages contain photocopies of documents pertinent to this report. Calibration certificates are archived at the main office of Technical Safety Services.

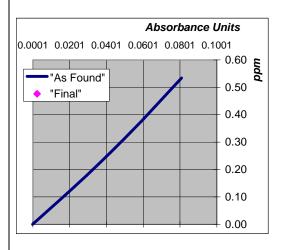
Description	<u>Pages</u>
Calibration Certificates	11-17

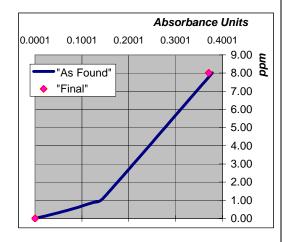
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1316		Fit-Factor, F =	6.7	(< <f abs="PPM)</th" x=""></f>
1A-2807		_		
13.04		Pre-Calibrated By	MJB PM	
10		Pre-Cal. Date/Time	8/8/04	4 1100H
10.65	um			
1	mm	Post-Calibrated By	MJB	
5.62	liters	Post-Cal. Date/Time	8/8/04	4 1700H
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<u>ul, inj</u>	ul, tot.	<u>ABS</u>	SF6, ppm	PPM/ABS			
0	0	0.0000	0.00	NA			
1	1	0.0293	0.18	6.107029			
1	2	0.0562	0.36	6.350034			
1	3	0.0809	0.53	6.610727			
1	4	0.1035	0.71	6.886413			
1	5	0.1252	0.89	7.114055			
1	6	0.1440	1.07	7.420942			
39	45	0.3787	8.01	21.14634			

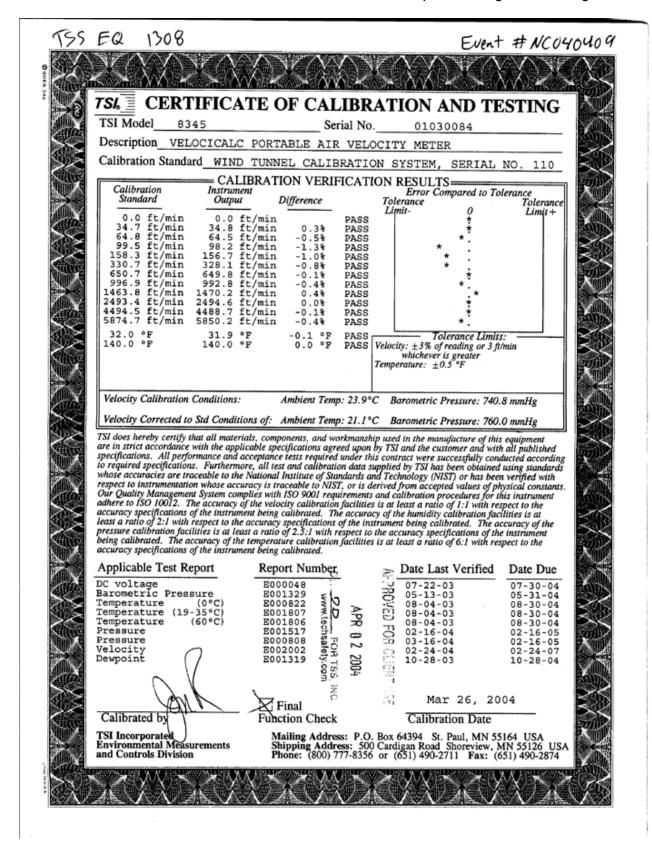
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<u>ul, inj</u>	ul, tot.	<u>ABS</u>	SF6, ppm	PPM/ABS		<u>d%</u>
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Comments

None



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As-Received Mod PO#:	001#:_ADM-00	Customer Ed	ant ID#		ed to Model #:		2001 010	. 05	
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#02-L, 04-L, 06-L, 08	I-L, 10-L, 12-L		ccuracy: > 0.0	5% fs (0.03 in w	c)		.0-50.0 in wc		ity: < 0.0346
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7855 East Redfield Road Scottsdale, Arizona 85260 (480) 991-6744 • Fax (480) 443-1267 • www.shortridge.com • info@shortridge.com

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AIRDATA MULTIMETER CERTIFICATE OF RECALIBRATION S/N: m97783 Order #: Ro3 139 6 LOW VELOCITY CONFIRMATION AS-RECEIVED TEST WITHIN SPEC (ES) NO N/A TEST METER TOLERANCE = ± 3.0% ± 7 FPM Test 3 As-Rovo Test 2 Calibration Due Date: 11/2003 Calibration Date: 11/08/02 As-Rovd Test2 Test 3 S/N: M96455 Calibration Due Date: 09/2003 Velocity Standard: AirData Multimeter Calibration Date: 09/26/02 Test 3 Test 2 S/N: M96099 As-Rcvd Velocity Standard: AirData Multimeter Calibration Due Date: 10/2003 Calibration Date: 10/29/02 Test 3 Test 2 Velocity Standard: AirData Multimeter S/N: M98326 Calibration Due Date: 09/2003 As-Rovd Calibration Date: 09/26/02 S/N: M99420 Velocity Standard: AirData Multimeter Uncertainty: <2.25 fpm at 100 fpm; <2.5 fpm at 500 fpm Rated Accuracy: Velocity ± 2.0 % ± 3 fpm Test Meter Test Meter Diff Test Meter DIM Standard Approx Set Point .6 116 -67 IIS. Y 122 123.7 100 524 8 534.8 514 515.7 500 ADM-870/870C and ADM-860/860C AirData Multimeters are read in AirFoll Mode. ADM-850 Multimeters are read in Pitot Tube Mode. Uncertainties shown for Low Velocity Confirmation represent Uncertainty of the Transfer Standard Meter exposed to the pressure source only. TEMPERATURE TEST - AIRDATA MULTIMETER (° F) AS-RECEIVED TEST WITHIN SPEC (YES) NO N/A TEST METER TOLERANCE = ± 0.2° F Set Point 5.6° F 95° F 154.4° F Test 3 Calibration Due Date: 01/2004 Calibration Date: 01/24/2002 Set Point: 35.6° F 95° D 154.4° F RTD Simulator: S/N 249 As-Rovo Teet Test 3 Calibration Due Date: 01/2004 As-Room (est) Test 3 Set Point: 35.6° F 95° F 054.4° P Calibration Date: 01/24/2002 RTD Simulator: S/N 250 Calibration Due Date: 01/2004 Set Point: 35.6° F 95° F 154.4° F Calibration Date: 01/24/2002 RTD Simulator: S/N 253 As-Royd Test 2 Test 3 Calibration Due Date: 03/2004 Calibration Date: 03/28/2002 As-Rovd Test 2 Test 3 Set Point: 35.6° F 95° F 154.4° F RTD Simulator: S/N 254 Calibration Due Date: 03/2004 Calibration Date: 03/28/2002 As-Rovd Test 2 Test 3 Set Point 35.6° F 95° F 154.4° F RTD Simulator: S/N 256 Calibration Due Date: 03/2004 Calibration Date: 03/28/2002 RTD Simulator: S/N 257 RTD Simulators Model RTD-1000/500 Rated Accuracy: 0.005% of setting Range: 100 Ω to 11111.10 Ω Uncertainty: < 32 ppm RTD Simulator Temperature Difference Test Meter Difference Test Meter Difference Test Meter Equivalent Set Point . 2 35. 8 35.60 35.7 2 95.2 . 95-0 0 95.00 154.5 1 154.3 154.40 TEMPERATURE TEST OF CUSTOMER'S TEMPROBE AS-RECEIVED TEST WITHIN SPEC (YES) NO N/A TEMPROBE TOLERANCE = ± 0.3° F Set Point: \$5° F 95° F 155° F Cal Due Date: 06/2003 Calibration Date: 04/04/01 Thermometer S/N 92143/Thermistor S/N 871513 Set Point: 35° F 95° F 155° F Cal Due Date: 10/2004 Calibration Date: 10/05/02 S/N 881708 Thermometer S/N 8A089/Thermistor Set Point: 35° F 95° F 55° P Cal Due Date: 05/2003 Calibration Date: 02/09/01 S/N 850104 Thermometer S/N 92142/Thermistor Set Point: 35° F 95° 155° F Calibration Date: 11/05/02 Cal Due Date: 11/2004 S/N 871507 Thermometer S/N 8B104/Thermistor Combined Uncertainty: < 0.025° F Above Temperature Standards: Rated Accuracy: 0.023° F/0.018° F Set Point 35° F 95° F 155° F Cal Due Date: 03/2004 Calibration Date: 03/31/03 Temperature Standard AirData Multimeter S/N: M00136 Set Point: 35° F 95° F 155° F Cal Due Date: 05/2004 Calibration Date: 05/14/03 Temperature Standard AirData Multimeter S/N: M96100 Above Temperature Standards: Rated Accuracy: 0.03° F Uncertainty: < 0.023° F Total combined Uncertainty for TemProbe testing: < 0.0285 35.0 35.0 34.8 -/ 95.0 94.9 95.0 155.0 155.0 155.0 AFPROVED FOR CLIENT USE IUN 0 9 2003 NOTES: FOR TSS, INC. Shortridge Instruments, Inc. 7855 East Redfield Road Scottsdale, Arizona 85260 (480) 991-6744 • Fax (480) 443-1267 • www.shortridge.com • info@shortridge.com

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Document Title

INSTRUMENT CALIBRATION RECORD

Document Number

ICR-1

Valid Date Supersedes

04 September 2000 06 December 1999

Page 1 of 1 INSTRUMENT CALIBRATION RECORD

FACILITY	Technical Safety Services, Inc.	DB ID NO.	F. 364 TSS Cal Event NC0 40374
ADDRESS	620 Hearst Avenue	MFGR.	Dickson
CITY, STATE	Berkeley, CA	MODEL	THDx
ZIP	94710	TYPE	Chart Recorder
DEPARTMENT	Calibration	S/N	7/57517
CONTACT	Duy Doan	BLDG.	620 Hearst Ave
PHONE	510.845.5591	RM.	Calibration Laboratory

AS FOUND STATUS:	REASON FOR SERVICE:	FINAL TEST	STATUS:
✓ IN TOLERANCE	SCHEDULED	☐ CALIBRATED	☐ LIMITED CAL.
☐ OUT OF TOLERANCE	□ UNSCHEDULED	☐ OUT OF TOLERANCE	1
□ INOPERATIVE	□ NEW UNIT	☐ INOPERATIVE	

UNITS MEASURED AND			AS FOUN	ID TEST DA	ГА:	FINAL TEST DATA:					
TEST P	OINTS:	STANDARD	INSTRUMENT	DIFFERENCE	TOL.(+/+)	IN TOL?	STANDARD	INSTRUMENT	DIFFERENCE	TOL.(+/-)	IN
Ambient	°C	19.8	19	0.8	-1	YPS					TOL?
Low	°C	2,2	3	0.8	1	405					
Ambient	%rH	50,0	50	0.2	2	405			-7		

STANDARDS USED	ANDARDS USED SERIAL/ID NUMBER		CAL. DUE DATE
GE 1311DR/M2 Dew pointer	TSS EQ 169	10/13/03	4/13/04
Barometric Pressure (30.3 "Hg)	TSS EQ 1064	5/7/03	5/7/04

COMMENTS: 1) TUR ≥ 4:1		

CALIBRATED BY (PRINT)	CALIBRATED BY (SIGN)	CALIBRATION DATE	CAL DUE DATE
Duy Doan		3/24/04	3/24/05
		2/0 1/04	7/4/1/05

APPROVED FOR CLIENT USE

MAR 2 6 2004

BY: FOR TSS, INC

TSS EQ 1282

Event# NCO 40114

Fluke Corporation

6920 Seaway Blvd Everett, WA 98203 (425) 347-6100



Certificate of Calibration

APPROVED FOR CLIENT USE

Manufacturer: Fluke

Model: FLUKE-189/CWG

Description: LOGGING MULTIMETER

Serial Number: 85090172 JAN 2 1 2004

D.A FOR TSS, INC.

The Fluke Corporation, ISO Certification No. U0018, certifies that the instrument identified above was calibrated in accordance with applicable Fluke calibration procedures. Its calibration processes are ISO-9001 controlled and are designed to certify that the instrument was within its published specifications at the time of calibration.

The measurement standards and instruments used during the calibration of this instrument are traceable to the United States National Institute of Standards and Technology (NIST), natural physical constants, consensus standards, or by ratio type measurements.

Cal Date: Nov 13, 2003

Temperature: 23° C ± 5°

Report Number: 1598453-85090172

Next Cal Due: Nov 12, 2004

Humidity: < 80%

Received Condition: New Product Returned Condition: In Tolerance

Cell Lead: Greg Romig

Calibration Procedure: 189.150

Test Station: 187/189

End of Report

195 EQ 1307

Event #NC040405

Certificate of Calibration

A.P. BUCK, INC. mini-BUCK CALIBRATORTM

Serial No. 3305B Date Calibrated: 3-25-04 Next Calibration due date: 3-25-05

Model No. M-1 □ M-5 🕅 M-30 □

Applicable Measurement Standards

Г	Description	MFR.	Model	Serial#	Calibration Due Date	N. I. S. T.
	100ml Burette	Kimble	17027F-100	1219	02/15/2008	Special 17027F
	1000ml Burette	Kimble	17081	0002	10/15/2005	ASTM E542
郊	1000ml Burette	Kimble	17081	0003	10/15/2005	ASTM E542
Ø	Stopwatch	CMS	387-621	0996605	07/17/2004	EL015
	Stopwatch	Fisher	14-649-5	230268455	10/21/2004	FREQ. STD. 104
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This instrument as received on 3-19-04 at A.P. Buck, Inc.'s facility was found to be:

Unable to calibrate as received due to condition of unit.

Within specifications of \pm 0.5% of the display reading.

Not in specification by _____ % High _____ % Low of the display.

The instrument listed above has been adjusted to nominal, utilizing a 1,000ml burette, and an electronic digital stop watch, which are traceable to the National Institute of Standards & Technology (NIST). The accuracy of the instruments used to perform calibration is greater than 4 to 1. The A.P. Buck, Inc. Calibration system is in compliance with ANSI Z540-1 and IEC guide 25.

Calibration was conducted with A.P. Buck, Inc. Calibration Procedure APB-1 Rev. 6.1 with a constant flow pump using the Bubble-meter method. A.P. Buck, Inc. guarantees the accuracy and repeatability of ± 0.5% for any display reading as described under the instruction manual "Principles of Operation". Responsibilities shall in no event, nor for any cause whatsoever, exceed the price charged for the calibration represented by this certification.

QA APPROVAL BY: Chandrika fanchal

APPROVED FOR CLIENT USE

A.P. BUCK, INC. 7101 Presidents Drive, Suite 110 Orlando, FL 32809 Phone: 407-851-8602

Fax: 407-851-8910

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BY: D. FOR TSS, INC.